

ICC Spray/Wipes™ for Conventional Inks Application Recommendation Sheet



Unique Features

- * **Safe to use on all conventional ink emulsion systems**
- * **Flash point well above flammable petroleum products**
- * **Pleasant, non-petroleum odor**

Product Description

ICC Conventional Spray/Wipes™ are liquid products, which typically have scents ranging from light citrus to mild fruity. They are designed to work in several conventional screen print ink cleaning applications, described in detail below.

Application Recommendations

As a General Screen Cleaner and Alternative to Solvent Screen Opener -

Apply product, using an ICC Ambi-Squirt™ spray bottle, directly onto the area to be cleaned, and wipe clean with a dry rag (100% cotton recommended). For best results, card excess ink away from area to be cleaned.

As a Lubricant to Improve Print Clarity and Reduce Mesh Clogging -

Before loading screen with ink, spray image area (squeegee side) with a light mist of product. Wipe residue from image area with dry rag (100% cotton recommended). After ink is added to the screen, print strike sheets to ensure image color and clarity is acceptable.

When Changing Ink Colors or Cataloging Screens - After the ink has been carded out of the screen, place screen on a flat hard surface with an absorbent material (such as newsprint or a strike sheet) on the surface underneath. Then spray product directly onto the squeegee side of the screen and agitate product into residual ink using an ICC Heavy Duty Screen Scrubber™. Once all ink has been treated and broken down, place a folded rag (100% cotton recommended) in the front inside edge of the screen. Then using a firm, sharp, print squeegee, pull a stroke across the screen from back to front. This should pull all ink and chemical residue into the folded rag, allowing for easy wipe up. Once the residue is removed, detail the screen with a clean dry rag on both sides. Should there be any ink color remaining, reapply the product and buff screen dry with clean rag.

Before Going on Break - Spray squeegee side of screen with light application before break to keep screen from clogging during shutdown. Upon return, flood screen with ink for 15 seconds and pull prints on strike sheets until image clarity returns.

For Multiple Presses - Apply product through an ICC AT-6™ chemical dispensing system that is especially designed and installed for your plant.

Safety

As with any chemical, always refer to associated Material Safety Data Sheet for recommendations on appropriate safety gear and precautions. MSDS's may be obtained on the web at www.icc-chemicals.com or by calling Intercontinental Chemical Corporation at 800-543-2075 to obtain these and further technical or application support.